

## **Drill Carriage**

(sometimes called a 'slide base' or 'drill holder'), is actually two components.(shown above on right holding drill and on sliding rails)

- One is the slide that is bolted to your work bench.
- The other is the holder for the drill.

The drill then glides along the carriage slide toward the log material that is secured in the clamping device.

## **The Manual Clamping Device**

Is designed to easily center material to line up with the drill chuck. (shown above on left holding wood stock)

- Clamps on each side of the round stock move toward the centering point simultaneously which keeps your log stock centered on the tenon cutter head.
- It will first appear that there is too much 'slop' in the clamping device as you can wiggle the wood even when securely clamped...however, it will center itself in the tenon cutter, the cutter being what keeps it from wobbling at this point.
- 5-1/4" maximum log diameter